

TEST REPORT	PRODUCT:	654T ❶
FORD WSS-M99P48-B3 JUL 2020 ➤ INTERIOR, AT OR ABOVE BELTLINE	TEST SUBSTRATE:	20% Talc-Filled Polypropylene [TFPP], ABS & TPO
DOCUMENT TITLE: FOAM PERFORMANCE, PRESSURE SENSITIVE ADHESIVE TAPE WSS-M99P48-B3 (INTERIOR, EXTERIOR, UNDERHOOD, UNDERBODY)	REPORT DATE:	06/26/23

PARAGRAPH SUBSTRATE	REQ	RESULTS		
		<u>TFPP</u>	<u>ABS</u>	<u>TPO</u> ♦
3.2 DURABILITY REQUIREMENTS AND CHARACTERIZATION OF PRODUCTION MATERIALS				
3.2.6.1 Original ASTM D1000, SECTION 46-53 EXCEPT REPLACE THE STEEL PANELS WITH THE INTENDED SUBSTRATE, 180 DEGREE PEEL	0.48 N/mm Minimum	0.71 N/mm	0.80 N/mm	0.69 N/mm
3.2.6.2 After Heat Aging Change At or Above Beltline [168 hours, 100 +/- 2 °C]	-25% Max	0.72 N/mm	1.24 N/mm	0.66 N/mm
3.2.6.3 After Environmental Cycling Change 10 cycles, each cycle shall consist of the following: • 4 h at 100 +/- 2 °C • 4 h at 38 +/- 2 °C and 95-100% R.H. • 16 h at -30 +/- 2 °C	-25% Max	1.04 N/mm	1.04 N/mm	1.25 N/mm

♦ Solvay Sequel 1402

❶ Adhesive tested with 1-mil PET film applied to exposed-side of adhesive

APPROVED:

Original Test Date: 12/07/21
 Berry Global Technical Service Department

Conditioning and Testing per FORD WSS-M99P48-B3